

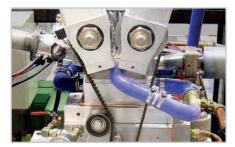
SINGLE CYLINDER RESEARCH ENGINES

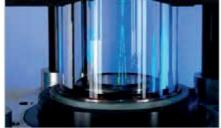


IN PURSUIT OF KNOWLEDGE

Lotus is a leading expert in powertrain research and development. We develop and apply that knowledge using unique single cylinder engines that facilitate cutting edge research, adopting individual customer requirements into our engine designs enabling direct correlation to multi-cylinder performance.

Single cylinder combustion research supports the development of new combustion systems and engine design without the investment in multi-cylinder prototype hardware for the benefit of faster and lower cost validation of new concepts, enabling new technologies and operating strategies to be developed using realistic engine conditions.







SCRE

Lotus thermodynamic single cylinder research engine (SCRE) is the entry system for research into combustion and engine design.

- Port fuel injection (PFI) and central direct ignition (DI)
- Spark ignition
- Gasoline based
- Capable of flex-fuel operation
- "Quick change" camshafts
- Lotus engine control system
- Cost effective, adaptable design, upgradeable to SCORE
- Accommodates Lotus AVT™ system

SCORE

Lotus single cylinder optical research engine (SCORE) expands the SCRE allowing real-time images of various phenomena inside the cylinder such as fuel spray dispersion and flame propagation to be captured.

- Unimpeded optical access to the whole of the combustion space
- Maximised angular access compatible with all modern laser measurement techniques
- Quick removal of the glass cylinder liner for cleaning <15 minutes
- High speed operation 5,000 rpm
- Cylinder pressures up to 60 bar

AVTTM

Lotus Active Valve Train (AVT TM) is an electronically controlled, hydraulically operated system that provides the control of individual valve lift profiles. Compatible with both SCRE and SCORE

- Full independent control of each valve with cycle to cycle variation
- Operates at real engine loads and speeds up to 8,000 rpm
- Rapid testing and development of engines without the need to change engine hardware
- Simulating camshaft designs without physical changes to the engine
- Adaptable to fit on a variety of single cylinder research engines

IS-4/04-13 lotuscars.com/engineering